

*Single Crystal, CVD Diamond for  
Synchrotron Beam Monitoring*

J Morse, M Salome, E Mathieu  
Experiments Division

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## Acknowledgement:

invaluable help from...

E. Berdermann, M. Pomorski  
Detector Group, GSI-Darmstadt



## Overview

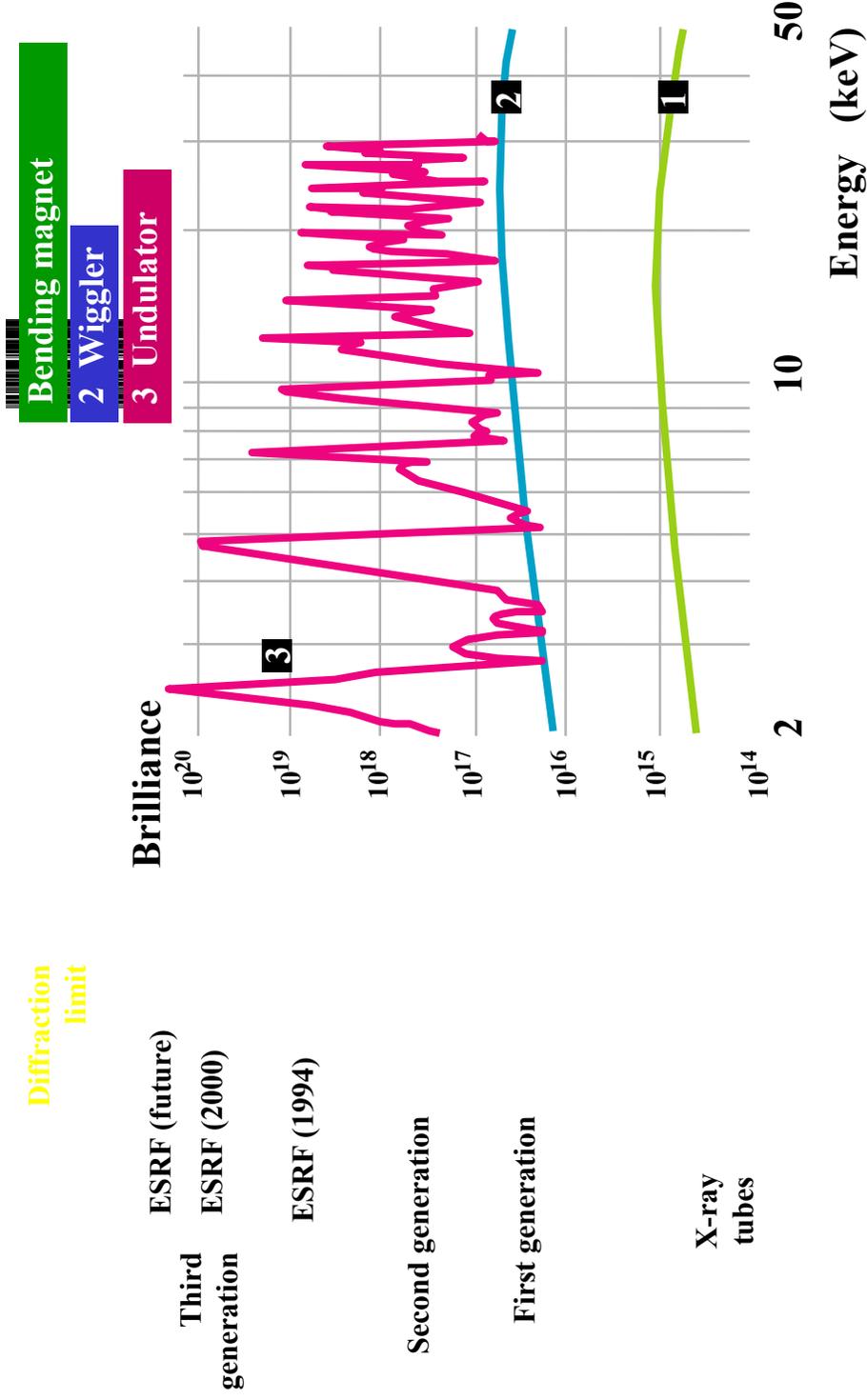
1. ESRF X-ray synchrotron source
2. X-beam monitoring requirements and diamond
3. Recent measurements in X beams at ESRF
4. Conclusions: critical issues remaining...

# ESRF X-ray source characteristics

**Brilliance**  
 (photons/s/mm<sup>2</sup>/mrad<sup>2</sup>/0.1%BW)

Free electron  
lasers

Diffraction  
limit



Third generation  
 ESRF (future)  
 ESRF (2000)  
 ESRF (1994)

Second generation

First generation

X-ray  
tubes

1900 1920 1940 1960 1980 2000  
 Years

# Synchrotron Beam Monitoring

(need intensity, position/vector ...and shape)

Synchrotron beam size at samples now  
~100 $\mu\text{m}$  to <1 $\mu\text{m}$  (<50nm state of the art focussing)

Required beam stability ~10% of beam FWHM

Beam *intensity* measurements require <1%...0.1%  
(relative) accuracy & linearity,  
for *sampling* times <0.1 ... 10 secs

X-ray fluxes:

~10<sup>9</sup> photons/1 $\mu\text{m}^2$ /s ... 10<sup>13</sup>photons/(100 $\mu\text{m}$ )<sup>2</sup>/s  
photon energies ~ 1 ... 50 keV  
=> max. power: ~ mW (monochromatic beam)

**But >100W in 'white' beam!!**

## why diamond?

$Z = 6$ , => low specific X-ray absorption/beam scattering

High charge carrier saturation velocity ( $\sim 3 \times 10^7$  cm/s),  
low dielectric constant (5.5)

-> **fast pulse response ( $\sim$ nsec in practical devices)**

wide bandgap energy (5eV), excellent thermal/mechanical properties

-> **high heat load, 'white' beam monitoring possibility**

## why *single crystal* material ?

no grain-boundary artifacts

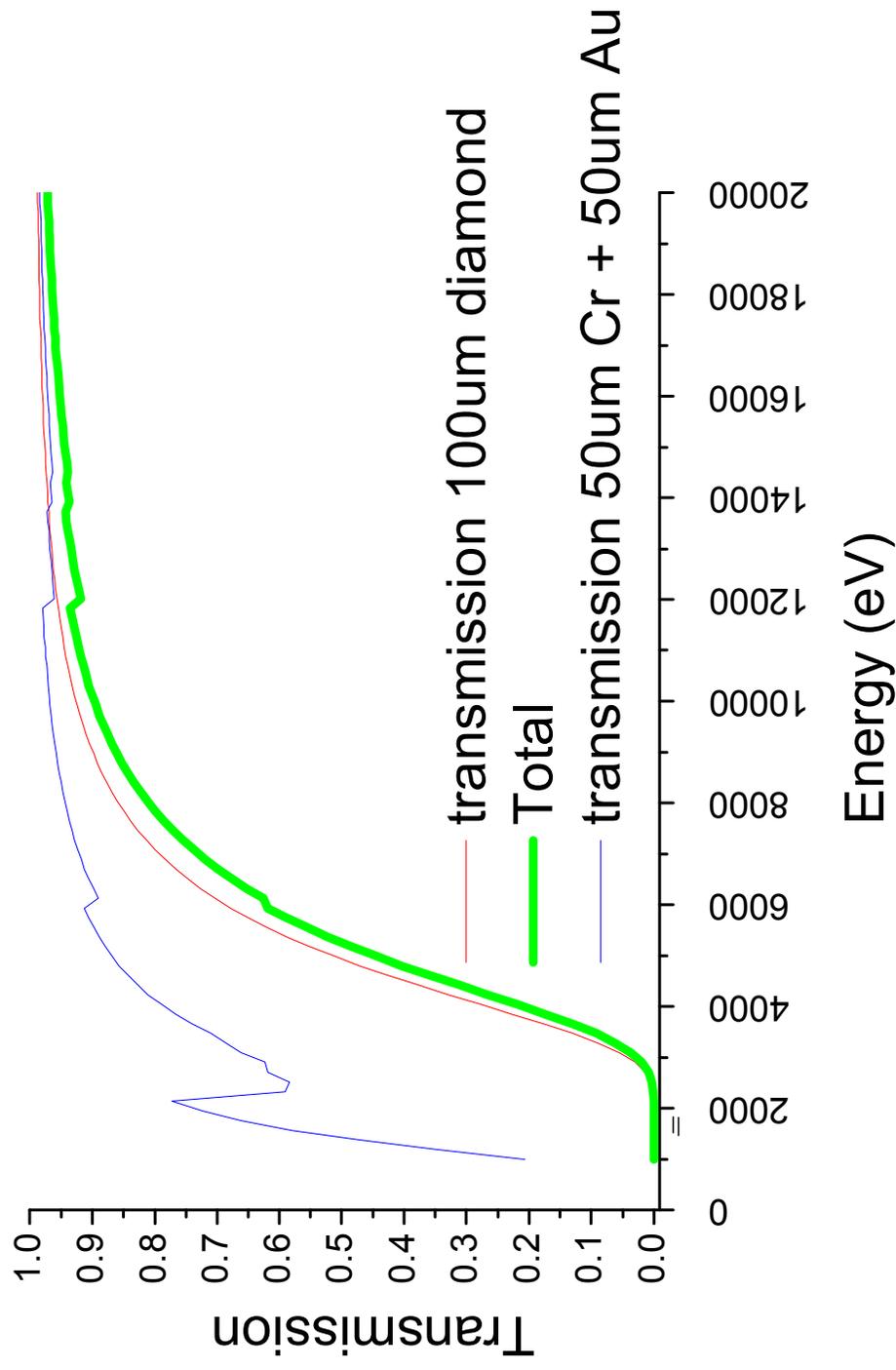
(performance as monitor, beam coherence degradation)

charge-carrier lifetime  $> 50$ nsec

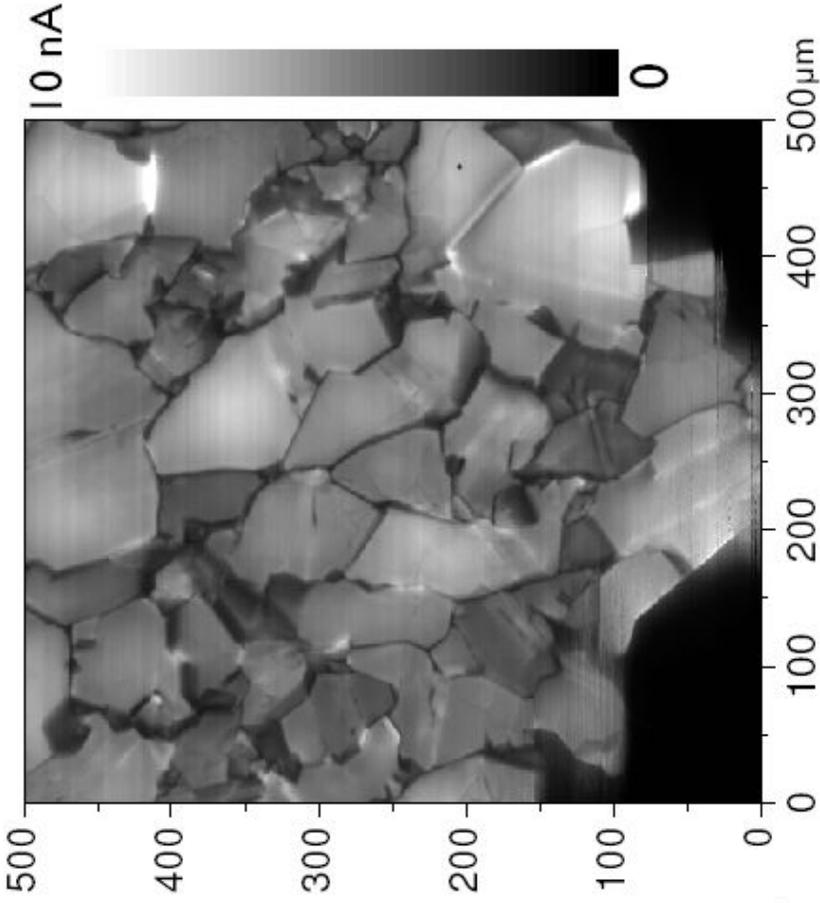
(-> charge signal collection over  $>$  mm distances)

# Material absorption limitations

## Diamond with metal contacts



# Spatial response, polycrystalline film CVD diamond



*ESRF ID21 microscopy beamline*  
raster scan,  $\sim 1\mu\text{m}$  beam at 5keV  
and  $\sim 10^9$  photons/sec.

'contrast' in image is from  
crystal grain boundaries  
(trapping and oblique E fields)

for beam monitoring?

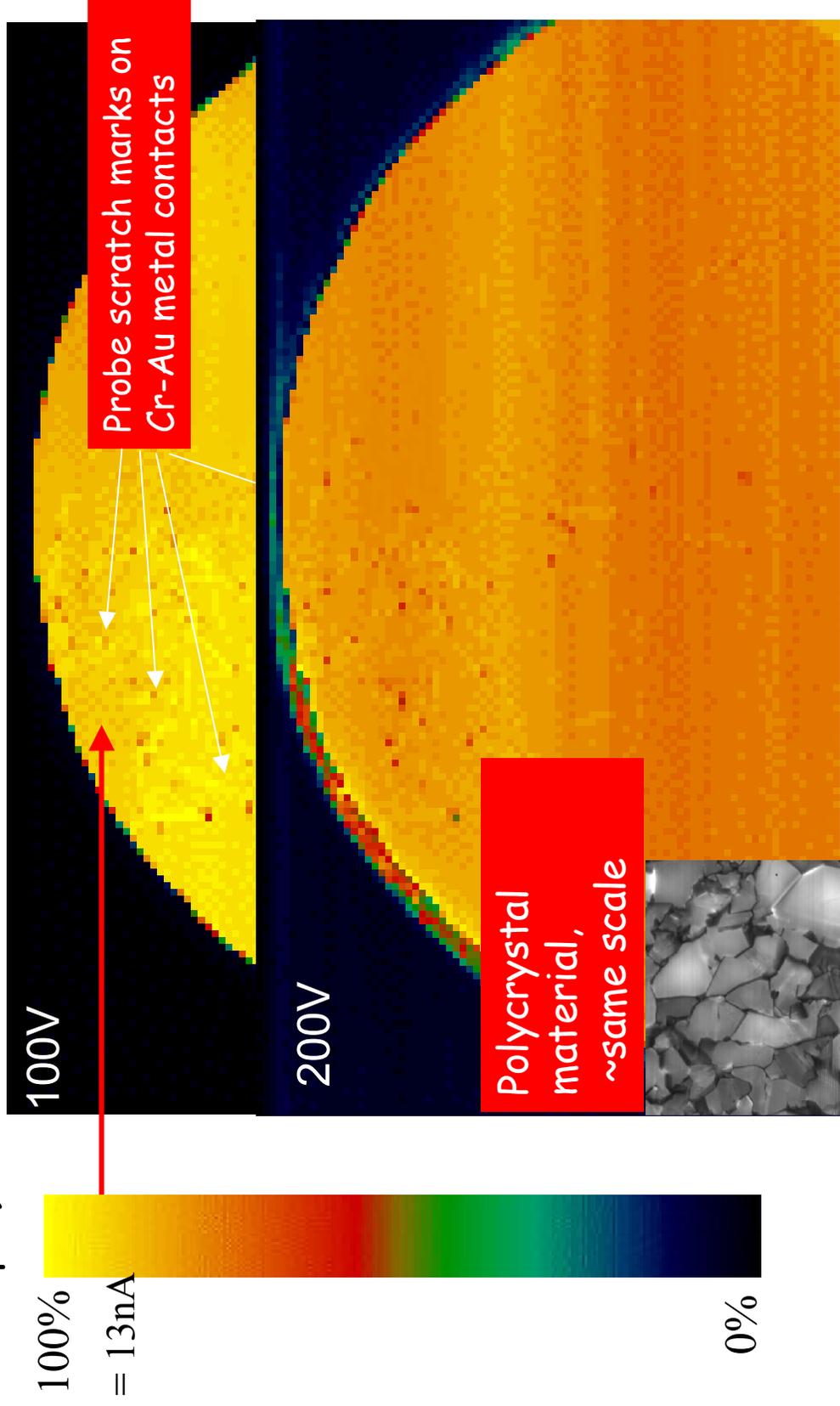
beam width  $> 100\mu\text{m}$   $\sim$  OK

beam width  $< 100\mu\text{m}$  ~~X~~

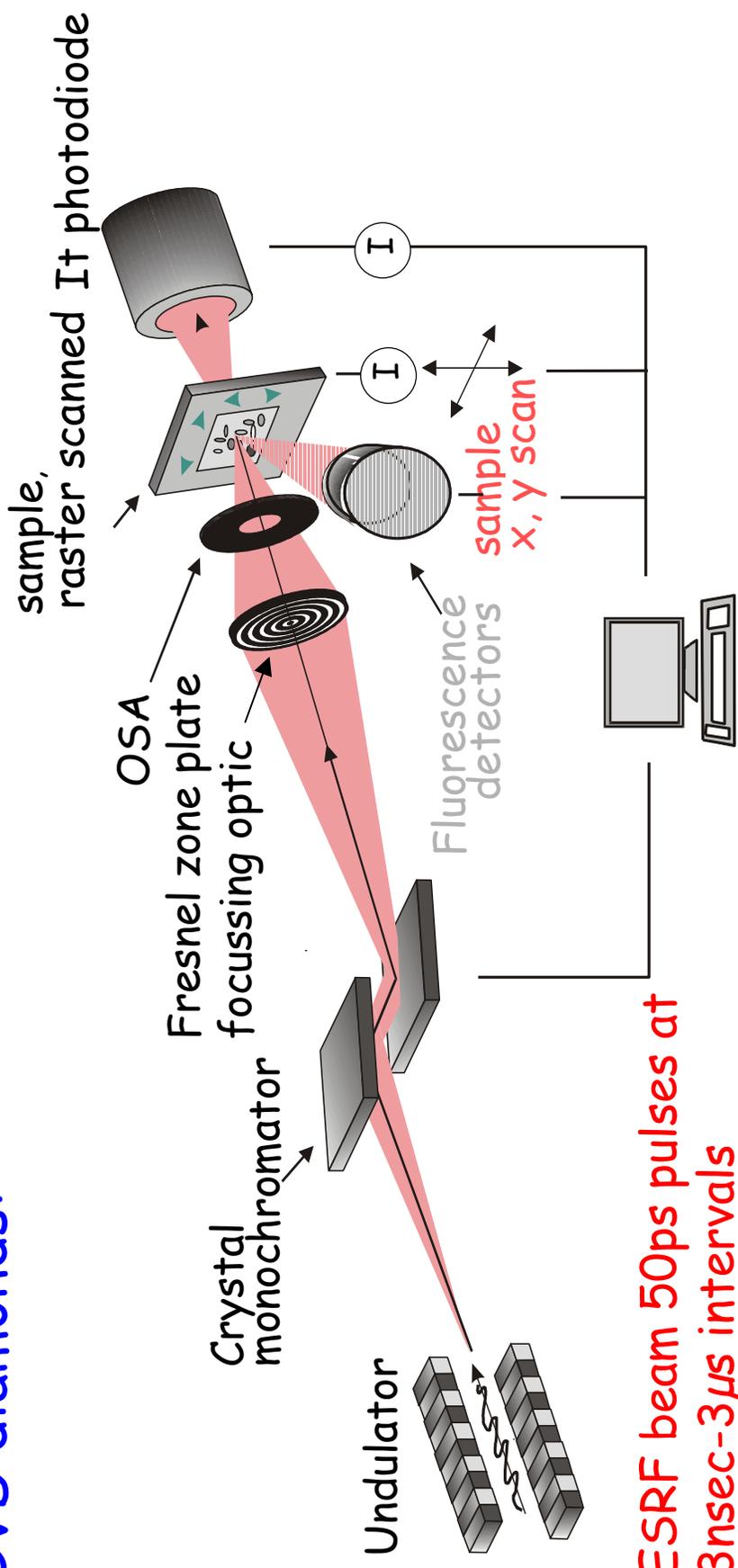
courtesy Ph. Bergonzo, CEA

# Uniformity of *Single Crystal CVD* Material...

mapping at ID21, 20 $\mu$ m pitch raster scan, 0.1 sec/point current signal from 300 $\mu$ m thick diamond (Berdermann sample), annealed Cr/Au contacts



# ID21 X-ray microscope scanning of contacted CVD diamonds:



**ESRF beam 50ps pulses at 3nsec-3μs intervals**

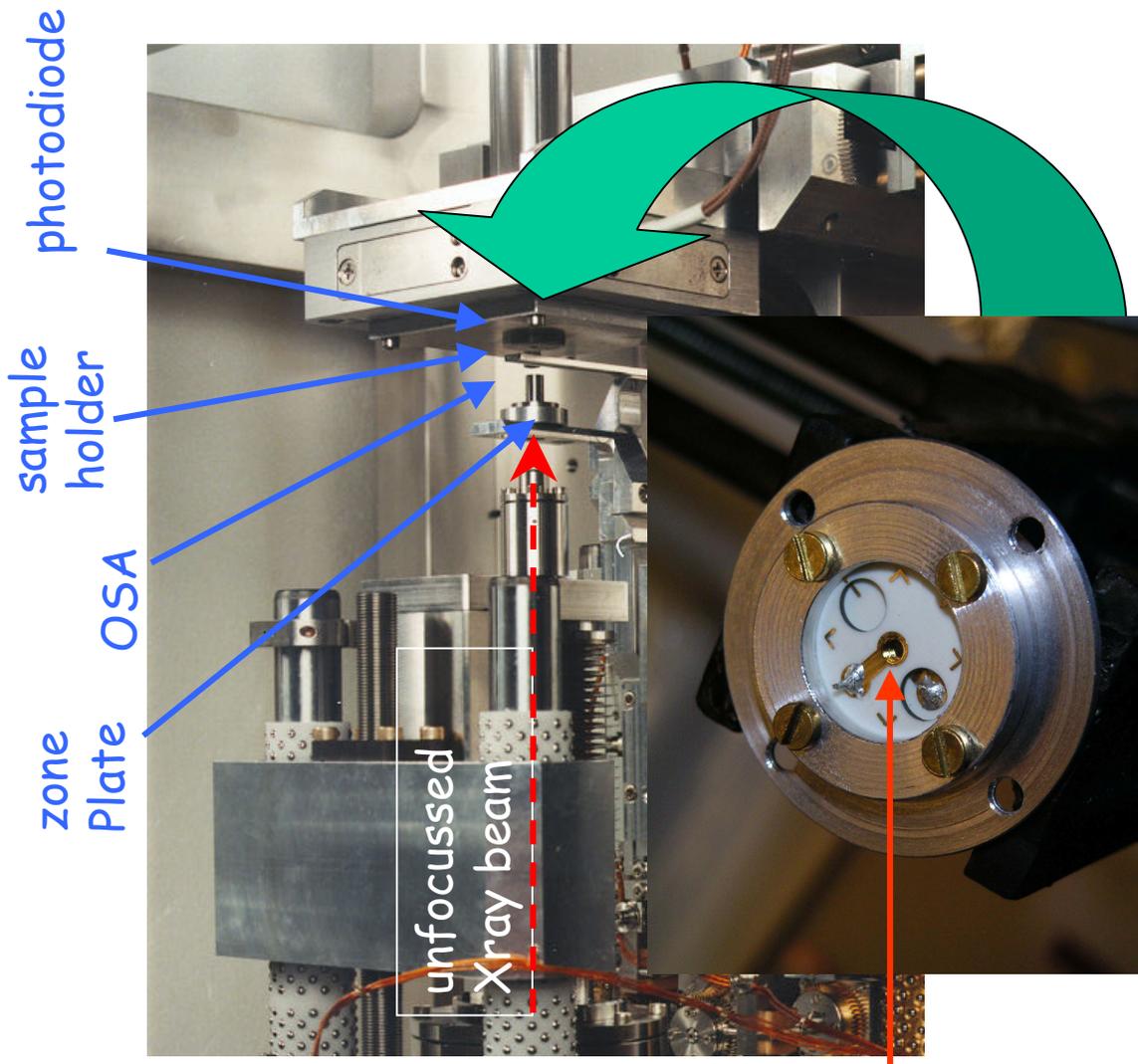
A Fresnel zone plate focuses the beam to a **sub-micron** probe. Unwanted diffraction orders from the zone plate are removed by a central stop and an order selecting aperture (OSA).

**direct charge/current probe of detector (2 - 6keV)**

ESRF/ID21 X-ray microscope:  
tests with CVD *single crystals*

12 Oct 2004

0.4 x 0.9  $\mu\text{m}^2$  fwhm  
beam spot,  
 $3 \times 10^8$  ph/sec  
@5keV

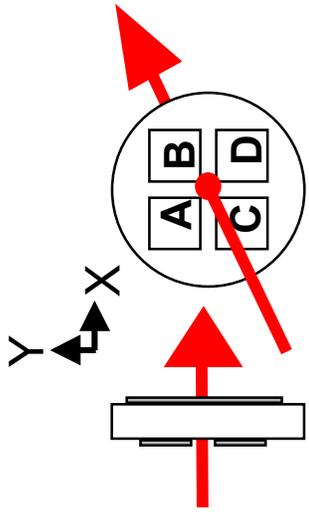


SC-CVD diamond  
(Berdermann sample)  
3mm square,  
300nm thick  
Cr-Au contacts  
in Teflon PCB sandwich

# CVD diamond beam monitors: basic principle

**Beam intensity:** use thin (~50µm at 10keV) crystal with Xray  
 'transparent' electrode contacts Ti, Mo, Al, ... B?  
 Diamond bulk acts as an 'ionization chamber'

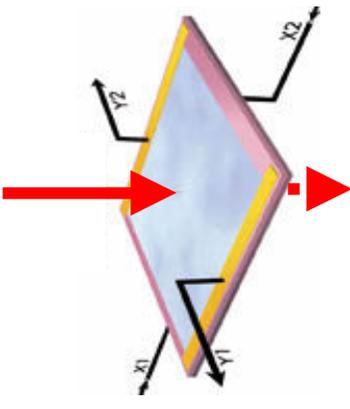
**Beam Position:** e.g. quadrant motif  
 -> beam 'centre of gravity' by weighting four  
 electrode currents A, B, C, D.



$$X = \frac{(A+C) - (B+D)}{A+B+C+D}$$

$$Y = \frac{(A+B) - (C+D)}{A+B+C+D}$$

OR



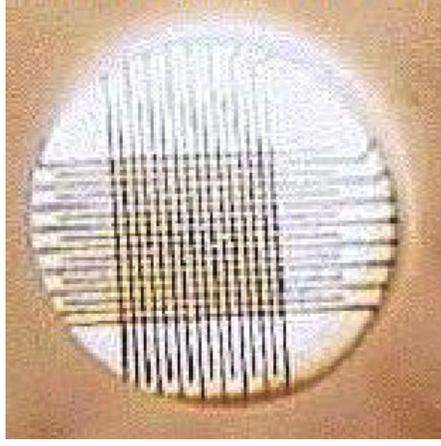
$$X = \frac{X1 - X2}{X1 + X2}$$

$$Y = \frac{Y1 - Y2}{Y1 + Y2}$$

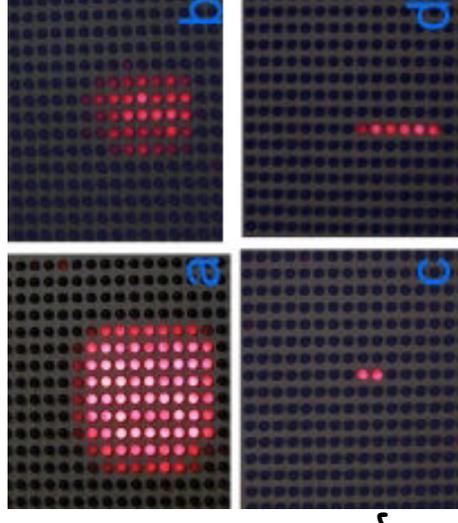
resistive surface contacts  
 -insensitive to beam size  
 -large linear spatial response

*but this loses intrinsic ~nanosec time resolution (RC response limit)...*

## multiple electrode structures

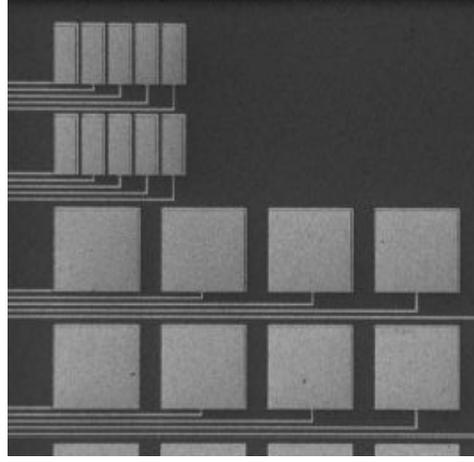


Two side 200nm Al strips on 175  $\mu\text{m}$  General Electric *polyxstal*' diamond. Bias applied sequentially at 3kHz



Response to 'pink' beam undulator radiation after 13mm of Al

Deming Shu, et al., APS-Argonne Nat'l. Lab. Report (2000)



SLS-PSI PX beamline profile monitor. Test pixel structures on a *1.3  $\mu\text{m}$  polyxstal* thick membrane, Ti/Al electrodes,  $\text{Si}_3\text{N}_4$  isolation layer for tracks.

Smallest pixels 110 x 290  $\mu\text{m}^2$

*work continuing with EU FP6 BioxHit'\* funds*

*\*Automation for Protein Crystallography*

C. Schulze-Briese et al., NIM A 467-468 (2001) 230-234

# Processing limits?



Single crystal  $18\mu\text{m}$  micron thick,  
1mm diameter, natural Ib diamond  
 $\sim 30\text{\AA}$  Mo +  $3000\text{\AA}$  Pt metal  
overlayer

focussed (Gallium) ion beam  
etching of metal layer  
**30 nanometer** trenches,  
with 10:1 etch aspect ratio

Courtesy Dan Pickard,  
Stanford Nanofabrication Facility

!! 'physics' limits set by *photoelectron range* ( $\sim$  few microns)  
and *charge diffusion* ( $\sim 10$  microns)

# Diamond quadrant-BPM tests at ID21 (May 2005)

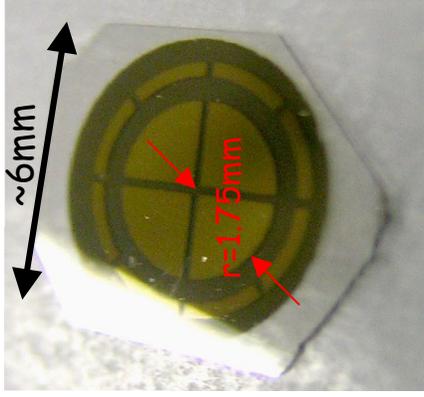
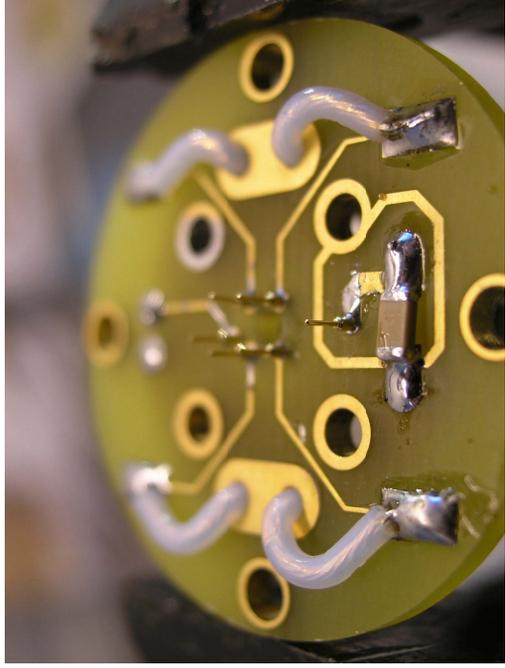
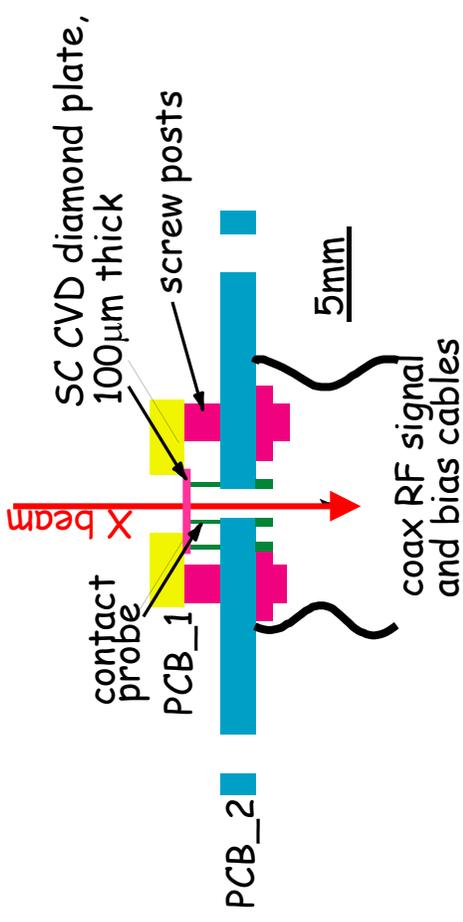
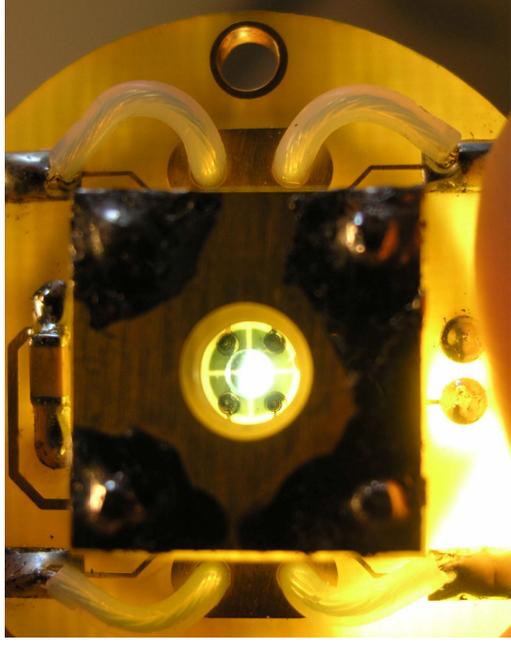


Plate thickness  
100micron [E6]  
2 x (20nm+20nm  
Cr, Au contacts)  
E6 sample, contacted  
at GSI.



PCB assembly  
with sprung  
microprobes,  
'RF compatible'  
layout



## Uniformity of response

X-ray response (quadrant signal currents) as microbeam raster-mapped over surface

$1 \times 0.4 \mu^2$ ,  $\sim 10^8$  photos/sec at 7keV

I-V curves, without beam  
(i.e. 'leakage current')  
and with beam on

'Hot' defect, variation with bias

- High ( $\sim 10\times$  average) signal response defect, is turned on' as beam intercepts
- long (seconds) decay constant

Cause? Bulk, or contact electrode/ surface defect problem?

Graphics removed, subject  
to NDA with Element Six

Graphics removed, subject  
to NDA with Element Six

Graphics removed, subject  
to NDA with Element Six

## Position response as a BPM

For small beam ( $< 30\mu\text{m}$ ), convolution with charge collection diffusion, photoelectron range...)      signal slope  $\sim 5\%$  (80pA) /micron

For large beam ( $> 30\mu\text{m}$ ), response is defined 'geometrically' simply as 'beam crossing a thin line'

signal slope  $\sim 0.5\%$  (250pA) /micron



Line scans,  $\sim 10^8$  photons/sec @7keV

Graphics removed, subject to NDA with Element Six

## Current signal linearity with X ray beam intensity

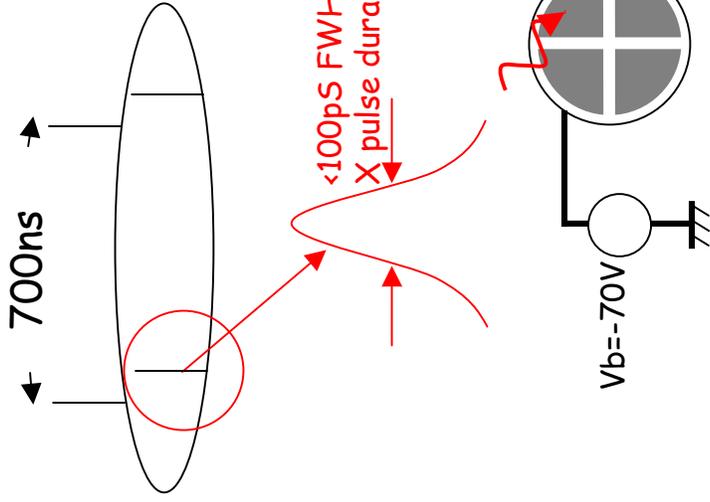
Linear over  $> 3$  orders (measured with Si diode normalization)

Maximum 'diffusion' current density' measured  $\sim 1 \text{ mA/cm}^2$  dc equivalent ( $> 0.1 \text{ A/cm}^2$  peak for  $\sim 2\text{ns}$  charge collection pulse width)

Graphics removed, subject to NDA with Element Six

# Signal from individual X-ray bunch

ESRF synchrotron in 4 bunch mode



Diamond plate  $100\mu\text{m}$  thick,  
 $0.7\text{ V}\mu\text{m}^{-1}$

Graphics removed, subject to NDA with Element Six

Individual signal pulses correspond to  $\sim 160$  X-rays @  $7.2\text{keV}$ , absorbed in diamond plate, i.e. total signal pulse energy  $\sim 1\text{MeV}$

## Signal pulse shape: effect of bias and beam position

200 $\mu\text{m}$  beam centered on the upper left electrode:

Pulse shape full width is 'consistent' with 60(45) $\mu\text{m}/\text{ns}$  @ 0.5V $\mu\text{m}$  hole(electron) drift velocities\*

'Split signal' (beam centered in quadrant isolation gap:

signal shape ~same, with amplitude (measured on one quadrant) simply halved.

\*Pernegger et al, J. Appl. Phys. 97, 073704 (2005)

## Radiation aging question

~100's of Gigarad

(ID21 microfocussed beam ~1 $\mu\text{m}$ , overnight test)

→ Apparent ~0.5% *increase* in sensitivity

→ data considered inconclusive, more data analysis and repeat, long term beam tests needed.

Graphics removed, subject to NDA with Element Six

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## Summary: remaining Critical issues

- thinning and surface preparation
- reliable/reproducible contact technologies  
(low resistance, high drift field with low reverse current)
- device lithography, mounting- and handling- problems  
for small & thin & (<5mm size, ~50um thick ) devices
- thermal bonding issues for white beam (power!) application